




Date: Tuesday, 06/02/2007 8:52:11 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 30666  
 Estimate Number : 10997  
 P.O. Number : N/A  
 This Issue : 06/02/2007 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : MACHINED PARTS  
 Previous Run : 29327  
 Written By :   
 Checked & Approved By :   
 Comment : Est. B02.11.28 Reformat KJ

Drawing Name : 350 SKIDTUBE EXTRUSION (BENT)

Part Number : D26003BENT  
 Drawing Number : D2600 D1/D2750 D  
 Project Number : N/A  
 Drawing Revision : D1/D  
 Material : N/A  
 Date : 19/02/2007

Qty:  Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D26003120 Extrusion Round 3" 350



Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)


Extrusion Bent

Pick:

Qty	Part Number	Description
1	D2600-3	Extrusion

Batch

~~423401~~  
 B 26205 x 38

 DP/5h 7-2-6

2.0 BENDING BENDING MACHINE



Comment: BENDING MACHINE

Deburr one end of extrusion


Drill #30 pilot holes using DT8689

Open holes to 5/16" and deburr

Bend using CNC bending machine as per program 2750.C and Folio FT003.

Use 5/16 locator pin on buggy "A".

Check fit to Jig DT8150

 DP/5h 7-2-6 (38)

EL DP 7-3-5

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Inspect work to Step 6 Ensure fit to Jig DT8150

BE 07-03-21

(38)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LG

BE 07-03-21

(38)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 07/03/03

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 06/02/2007 8:52:11 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 SKIDTUBE EXTRUSION (BENT)

Job Number: 30666

Part Number: D26003BENT

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*38*  
*2* 57103/23

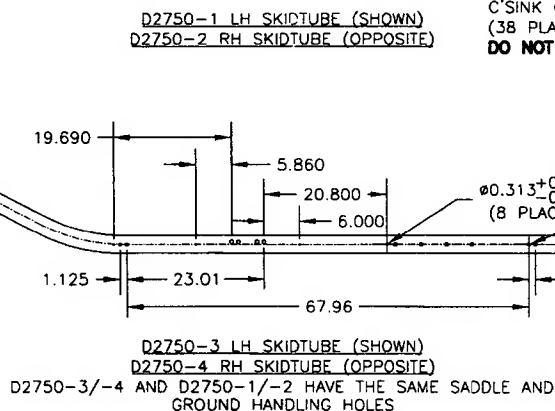
Job Completion



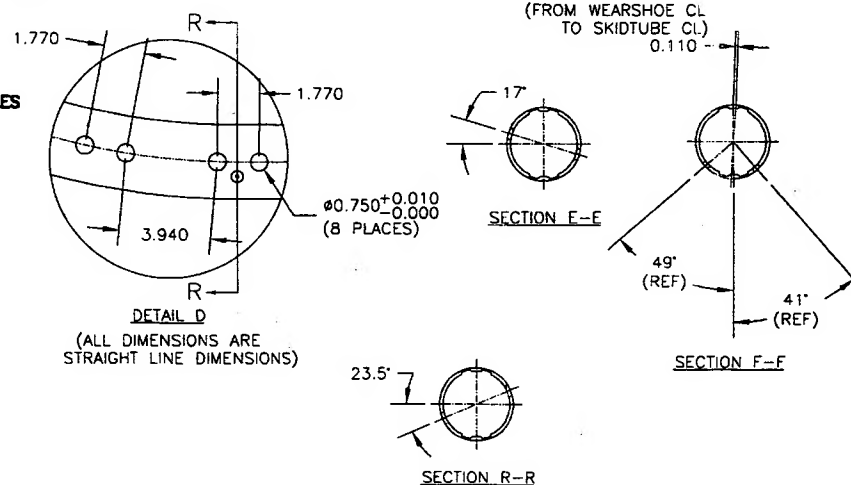
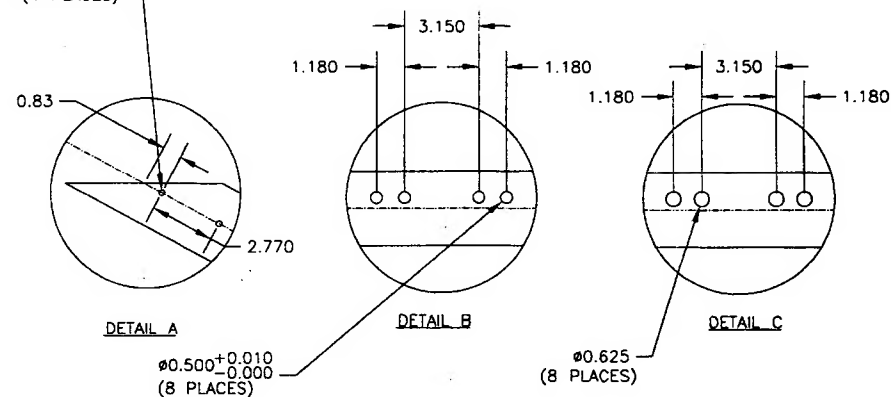
*il 07103/22*

SS warplates

RELEASED  
06.02.07 H



DRILL 'E' ( $\phi 0.250 - \phi 0.257$ )  
C'SINK  $\phi 0.291 \times 100$   
(4 PLACES)



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DART AEROSPACE USA, INC.

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DART, MADE IN USA

**CHECKED**

APPROVED 

DRAWING NO

REV. D

DATE \_\_\_\_\_

\_\_\_\_\_

DTLF

SCALE

06 01 05

350 SKIDTUBE ASSEMBLY

4.36